

Work Order ID 84622

\*84622\*

Page 1

May-17-12 10:42:33 AM

Item ID: D212-725-1-007

Accept

\*N9000040100\*

Setup Start

\*NS1\*

Revision ID:

Stop

\*NS2\*

Item Name: COLLECTIVE BELL CRANK

Start Date: 17/05/2012 Start Qty: 2.00

\*2\*

Cust Item ID:

Required Date: 31/05/2012 Req'd Qty: 2.00

\*2\*

Customer:

Reference:

Approvals:

Process Plan: M15

Date: 12/05/12 Tooling:

Date:

Run Start

\*NR1\*

QC:

Date: SPC (Y/N):

Date:

Stop

\*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D4215	A

100	HAAS CNC VERTICAL MACHINING #1	0.00							
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\*100\*

HAAS 1

HAAS CNC vertical machine #1

Memo

0.00

\*\*\*\*Critical Part,MRB decisions on this part may only be performed by DART DE#02.Any changes to the design,manufacturing process,approved operating enviroment,and design loading spectrum will require a review of the fatigue evaluation for this part\*\*\*\*\*

Machine as per Folio FA656 and Dwg D212-725-1

Dwg Rev: A

Folio Rev: B

- Inspect dimensions to dimension sheet

0.00

Memo

0.00

FK 12/05/23

2

FK 12/05/23

2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Work Order ID 84622

May-17-12 10:42:33 AM

\*84622\*

Page 2

Item ID: D212-725-1-007

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: COLLECTIVE BELL CRANK

Start Date: 17/05/2012 Start Qty: 2.00

\*2\*

Cust Item ID:

Required Date: 31/05/2012 Req'd Qty: 2.00

\*2\*

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start \*NR1\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120		0.00							
*120*	CONVENTIONAL MILLING MACHINE								
Mill Conv	Memo	0.00		12-5-28		2			
Conventional Milling Machine	MILL SLOTS AS PER DWG D212-725-1. using DT8895. 2-Deburr & Tumble								
130		0.00							
*130*	QC1- Inspect dimensions to dimension sheet			12-5-28		2			
QC	Memo	0.00							
Quality Control									
140		0.00							
*140*	QC8- Inspect parts - second check			12/05/28		2			
QC	Memo	0.00							
Quality Control									

CHS

CHS/SE 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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**NOTE:** Date & initial all entries

# Work Order ID 84622

May-17-12 10:42:33 AM

**\*84622\***

Page 3

Item ID: D212-725-1-007

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: COLLECTIVE BELL CRANK

Start Date: 17/05/2012 Start Qty: 2.00

**\*2\***

Cust Item ID:

Required Date: 31/05/2012 Req'd Qty: 2.00

**\*2\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
145		0.00							
<b>*145*</b>									
Outsource2	Memo	0.00							
Outsource process - NDT	OUTSIDE SERVICES-MACH Issue P/O: <u>17149</u> LPI Per ASTM 1417 LEVEL 2 Certificate of conformity is required								
150	Chemical Conversion Coat per QSI005 4.1	0.00							
<b>*150*</b>									
HandFinish	Memo	0.00							
Hand Finishing									
160	QC3- Inspect Part Finish	0.00							
<b>*160*</b>									
QC	Memo	0.00							
Quality Control									

CL 12/06/05 (2)

2 ✓ φ 12/06/05

2 φ 12/06/05

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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**NOTE:** Date & initial all entries

# Work Order ID 84622

**\*84622\***

Page 4

May-17-12 10:42:33 AM

Item ID: D212-725-1-007

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Item Name: COLLECTIVE BELL CRANK

Stop **\*NS2\***

Start Date: 17/05/2012 Start Qty: 2.00

**\*2\***

Cust Item ID:

Required Date: 31/05/2012 Req'd Qty: 2.00

**\*2\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
170	Identify as per dwg & Stock Location: <u>ST381</u>	0.00							
<b>*170*</b>									
Packaging	Memo	0.00							
Packaging									
180	QC21- Final Inspection - Work Order Release	0.00							
<b>*180*</b>									
QC	Memo	0.00							
Quality Control									

2

54612/06/06

12/06/07

U120607

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



# Picklist Print

May-17-12 10:42:37 AM

Page 1

Work Order ID: 84622

\*84622\*

Parent Item: D212-725-1-007

\*D212-725-1-007\*

Parent Item Name: COLLECTIVE BELL CRANK

Start Date: 17/05/2012

Required Date: 31/05/2012

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A New Issue 07-014-10 JLM IPP Rev:B as  
per ECN10-532 DD 10.04.08 verified by:JLM Ipp Rev:C Added  
"Critical Part" Note 10-06-02 Verified By:DD \*\*\*\*Critical Part,MRB  
decisions on this part may only be performed by DART DE#02.Any changes to  
the design,manufacturing process,approved operating enviroment,and design  
loading spectrum will require a review of the fatigue evaluation for this  
part\*\*\*\*\*

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D6101-007

Manufactured

No

Each

19.0000

2

\*D6101-007\*

\*\*

Saddle Billet

2 12-05-17

Location

Loc Qty

Loc Code

MAT041

18

83450

18

MAT042

1

79875

1

2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

<b>DART AEROSPACE LTD</b>		<b>Work Order:</b>	84622
<b>Description:</b> Collective Bell Crank		<b>Part Number:</b>	D212-725-1-007
<b>Inspection Dwg:</b> D212-725-1	<b>Rev:</b> G	<b>Page 1 of 1</b>	

### FIRST ARTICLE INSPECTION DIMENSION SHEET

MRB decisions on this part may only be performed by Dart DE #02. Any changes to the design, manufacturing process, approved operating environment and design loading spectrum will require a review of the fatigue evaluation for this part.

				Record Actual Dimensions				
Dim	Min	Max		1	2	3	4	5
<b>HAAS Section</b>								
A	0.806	0.826		.814	.815			
B	0.215	0.235		.224	.225			
C	0.370	0.390		.377	.377			
D	0.220	0.280		.250	.250			
E	99.5	100.5		100°	100°			
F	0.086	0.106		.096	.096			
G	6.452	6.472		6.462	6.464			
H	0.022	0.042	1 <sup>st</sup> Side	.032	.032			
H	0.022	0.042	2 <sup>nd</sup> Side	.032	.032			
I	0.998	1.000		.9982	.9991			
J	1.390	1.410		1.400	1.400			
K	2.944	2.654		2.949	2.949			
L	2.258	2.278		2.268	2.268			
M	0.249	0.255		.250	.251			
N	0.973	0.993		.983	.983			
O	0.904	0.906		.9042	.9048			
P	0.249	0.255		.250	.251			
Q	0.015	0.035	1 <sup>st</sup> Side	.032	.032			
Q	0.015	0.035	2 <sup>nd</sup> Side	.032	.032			
R	0.834	0.844		.837	.838			
S	1.040	1.060		1.051	1.046			
T	0.220	0.280		.250	.250			

Measured by: FR

Date: 12/05/23

<b>Manual Milling Section</b>								
AA	0.218	0.238		.225	.234			
AB	0.594	0.599		.595	.597			
AC	0.430	0.435		.431	.432			
AD	0.197	0.217		.204	.207			
AE	0.798	0.818		.800	.808			
AF	0.730	0.750		.740	.740			
AG	0.100	0.160		.125	.125			
AH								
Accept/Reject								

Measured by: FR

Date: 12/05/23 12-528

Audited by: [Signature]

Date: 12/05/28

Preliminary Approval:

Date:

Rev	Date	Change	Revised by	Approved
A	07.01.17	New Issue	KJ/JLM	
B	08.12.02	Dimensions updated per Dwg Rev. D	KJ/DD	
C	10.02.02	Dimensions updated	KJ	
D	10.06.02	Dwg Rev updated	KJ	[Signature]

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

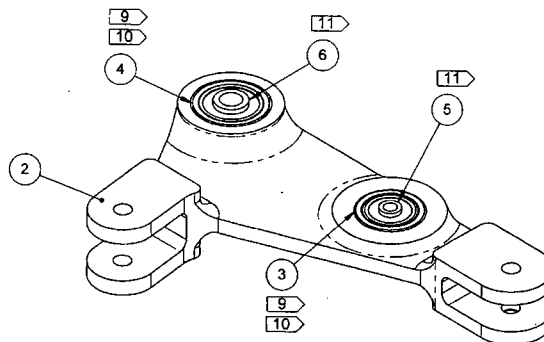
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

ITEM	QTY -901	PART NUMBER	DESCRIPTION
1	X	D212-725-1-901	COLLECTIVE BELLCRANK ASS'Y
2	1	D212-725-1-007	COLLECTIVE BELLCRANK
3	1	120-013-3A	SLEEVE
4	1	120-015-5A	SLEEVE
5	1	MS27643-3	BEARING
6	1	MS27647-5	BEARING



### D212-725-1-901 COLLECTIVE BELLCRANK ASSY

**CRITICAL PART**  
MRB DECISIONS ON THIS PART MAY ONLY BE PERFORMED BY DART DE#02. ANY CHANGES TO THE DESIGN, MANUFACTURING PROCESS, APPROVED OPERATING ENVIRONMENT, AND DESIGN LOADING SPECTRUM WILL REQUIRE A REVIEW OF THE FATIGUE EVALUATION FOR THIS PART.

#### NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: PRIME YELLOW PER DART QSI 005 4.2
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.68 lbs
- 8) SWAGE/STAKE PER QSI 002
- 9) SLEEVE ID AND OD MAY BE ADJUSTED TO PROVIDE PROPER FIT
- 10) SLEEVE SHOULD FIT INTO BELLCRANK USING FINGER PRESSURE ONLY
- 11) BEARING SHOULD FIT INTO SLEEVE USING FINGER PRESSURE ONLY

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 8-16-22 MLJ

12/05/17

**RELEASED**  
2011-08-25

A		NEW ISSUE		RF	11.02.24
REV.	DESCRIPTION			BY	DATE
DESIGN	DC	DART AEROSPACE LTD		REV. A	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA		SHEET 1 OF 2	
CHECKED	<i>[Signature]</i>	DRAWING NO.	D4215	SCALE	
MFG. APPR.	<i>[Signature]</i>	TITLE	COLLECTIVE BELLCRANK	NTS	
APPROVED	<i>[Signature]</i>	DATE 11.02.24			
DE APPR.	<i>[Signature]</i>	COPYRIGHT © 2011 BY DART AEROSPACE LTD			
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.					

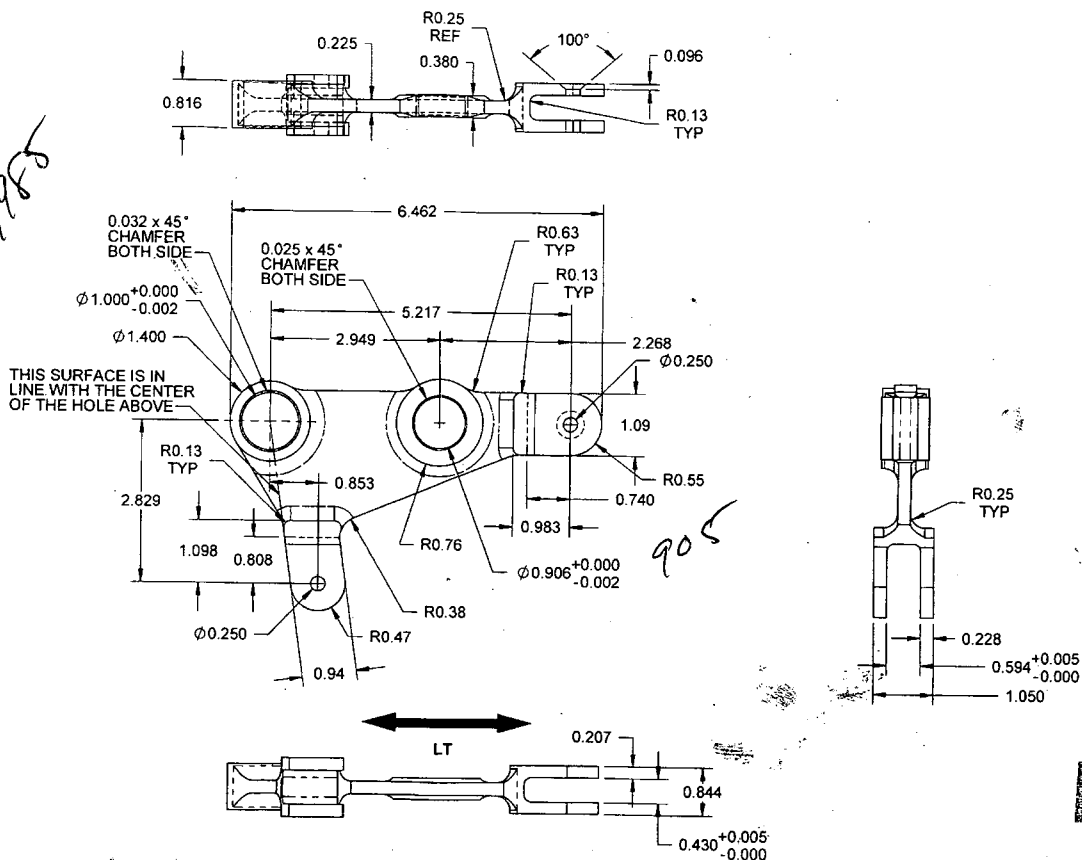
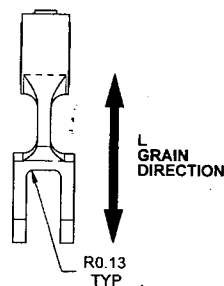
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



#### NOTES:

- 1) MATERIAL: 7075-T7351 ALUMINUM  
PER QQ-A-250/12
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1.
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.39 lbs
- 8) LPI PER ASTM 1417 LEVEL 2
- 9) SURFACE FINISH TO BE NO GREATER THAN 80 MICROINCH

#### D212-725-1-007 COLLECTIVE BELLCRANK

##### CRITICAL PART

MRB DECISIONS ON THIS PART MAY ONLY BE PERFORMED BY DART DE#02. ANY CHANGES TO THE DESIGN, MANUFACTURING PROCESS, APPROVED OPERATING ENVIRONMENT, AND DESIGN LOADING SPECTRUM WILL REQUIRE A REVIEW OF THE FATIGUE EVALUATION FOR THIS PART.

DESIGN	DC	<b>DART AEROSPACE LTD</b>	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	RF	DRAWING NO.	REV. A
MFG. APPR.	RF	D4215	SHEET 2 OF 2
APPROVED	RF	TITLE	SCALE
DE APPR.	RF	COLLECTIVE BELLCRANK	NTS
DATE	11.02.24	<small>COPYRIGHT © 2011 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

RELEASED  
2011-08-25  
JMD

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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**NOTE:** Date & initial all entries





## LIQUID PENETRANT TEST REPORT

P- 12183

CLIENT Dart Agro Slack DATE 06/05/12 PAGE 1 OF 1  
ATTENTION LINDA LACELLE ACUREN JOB NO. 188-12-00256  
ADDRESS 1220 ABBEY LANE STH. PO/VO NO. -  
HAWKES BAY, NZ. WORK LOCATION SAME  
PROJECT F.P.I. on CROSS TUBES AND MACHINED PARTS ACCEPTANCE STD ASTM 1417/251-038 REV./DATE 2005  
ITEM(S) EXAMINED 10 - MACHINED PARTS  
6 - CROSS TUBES.

JOB DESCRIPTION SEE RESULTS PROCEDURE NO. LT0002 REV./DATE 2008 TECHNIQUE NO. LT0002 REV./DATE 2008  
PART NO. SEE RESULTS MATERIAL S. STEEL AND THICKNESS VARIABLE  
SCOPE A WET FLOUORESCENT LIQUID PENE TRANT WAS  
COMPLETED 100% EXTERNAL SURFACE - ALUMINE ALUMINUM

TEST DETAILS  
METHOD ☒ FLUORESCENT ☐ VISIBLE ☒ WATER WASH ☐ SOLVENT REMOVABLE ☐ POST EMULSIFIED  
FAMILY BRAND MACNAFLUX BLACK LIGHT S/N 16459 ☐ OUTPUT > 1000  $\mu$ W/cm<sup>2</sup> ☐ AMBIENT < 2 fc  
PENETRANT ZL07 MINIMUM DWELL TIME 45 MIN. LIGHTING EQUIP. ☐ FLASHLIGHT ☐ TROUBLELIGHT ☐ OUTPUT > 100 fc @ SURF. CT  
PENETRANT REMOVER H2O MINIMUM DRY TIME >10 MIN. OTHER LAB 120  
DEVELOPER SK252 MINIMUM DWELL TIME 10 MIN. LIGHT METER S/N 1098866 CAL DUE DATE Jul 14/12  
DEVELOPER TYPE ☒ NON AQUEOUS ☐ AQUEOUS ☐ DRY

TEST SURFACE  
SURFACE CONDITION ☐ AS GROUND ☐ AS WELDED ☒ MACHINED ☐ SHOT BLASTED ☒ CLEAN BARE METAL  
SURFACE TEMPERATURE ☐ < -4°C/ 20°F ☐ -4°C/ 20°F TO 10°C/50°F ☒ 10°C/50°F TO 52°C/125°F ☐ > 52°C/125°F

RESULTS- ☒ METRIC ☐ IMPERIAL

Machined Parts		
8 - W.O. #	81744	✓
2 - W.O. #	84622	✓
Cross Tubes		
1 - W.O. #	83081	✓
1 - "	83086	✓
1 - "	83085	✓
1 - "	82280	✓
1 - "	83061	✓
1 - "	82279	✓

→ Reblind 1 Time

→ Reblind 1 Time

Scope of Services  
The agreement of Acuren Group Inc. to perform services extends only to those services provided for in writing. Under no circumstances shall such services extend beyond the performance of the requested services. It is expressly understood that all descriptions, comments and expressions of opinion reflect the opinions or observations of Acuren Group Inc. based on information and assumptions supplied by the owner/operator and are not intended nor can they be construed as representations or warranties. Acuren Group Inc. is not assuming any responsibilities of the owner/operator and the owner/operator retains complete responsibility for the engineering, manufacture, repair and use decisions as a result of the data or other information provided by Acuren Group Inc. In no event shall Acuren Group Inc.'s liability in respect of the services referred to herein exceed the amount paid for such services.

Standard of Care  
In performing the services provided, Acuren Group Inc. uses the degree, care and skill ordinarily exercised under similar circumstances by others performing such services in the same or similar locality. No other warranty, expressed or implied, is made or intended by Acuren Group Inc.

SIGNATURES  
CLIENT REPRESENTATIVE Matthew M. M. M. PRINT Matthew M. M. M. SIGNATURE  
TECHNICIAN (SIGNATURE): Mike J. H. S. REPORT REVIEWED BY:  
NAME (PRINT): Mike J. H. S. NAME INITIALS  
CGSB LEVEL II SNT LEVEL II CGSB LEVEL II SNT LEVEL II  
CGSB REG. NO. 6606 CGSB REG. NO. 6606